

Work Order ID 115208

April-11-14 8:02:17 AM

115208

Page 1

Item ID: D412-709-021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hinge Panel Door Push-Out Window Modification Clear

Start Date: 3/18/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 3/18/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: *MLJ*

Date: *14-04-11*

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo *M. D.*

0.00

Photocopy bluefile and create labels per PPP D412-709-021 CHG001

MAY 23 2014

68-1
P
S

2

DAS
06
9-89

MLJ 1404-11

(2)

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x

DAS
28
9-89

APR 11 2014

(2)

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

MAY 23 2014

DAS
06
9-89

2

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Page 2

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NS1

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Date:

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Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-709-021

Identify and Stock Location: 020

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

2 MAY 23 2014

06
06

[Signature]

MLJ 14-05-27

[Signature] 14-5-26

Picklist Print

April-11-14 8:02:24 AM

Page 1

Work Order ID: 115208

115208

Parent Item: D412-709-021

D412-709-021

Parent Item Name: Hinge Panel Door Push-Out Window Modification Clear

Start Date: 3/18/14

Required Date: 3/18/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP ,A06.12.18New issueec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3543-3		Manufactured	No			120	Each	1.0000	1	2			

D3543-3

Hinge Panel Door Push-Out Frame

DAS
06
9-89

Location

ST217

Loc Qty

1

Loc Code

45769

1

120

Each

0.0000

1

2

**

1413113663

DAS
28
9-89

APR 11 2014

D412-709-023

Manufactured No

D412-709-023

Hinge Panel Door Replacement Push-Out Window Clear

DAS
06
9-89

1

**

115211

DAS
28
9-89

2